



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9601
Job Sheet 171169



Part No: 646.9601

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No: see also open job 170861

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Stores/Pkg-2			DAS 6 APR 12 2018
110	Packaging	1 pcs	2/15/18	2/15/18	0.00	0.00	Packaging1-1			DAS 6 APR 12 2018
120	Small Fab	1 pcs	2/16/18	2/16/18	0.00	0.47	Small Fab-1			9-89 38
130	QC	1 pcs	2/16/18	2/16/18	0.00	0.00	QC5			9-89 38
140	Packaging	1 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-1	CCK039		DAS 6 APR 18 2018
150	QC21-SA	1 Ea	2/16/18	2/16/18	0.00	0.00	QC21			9-89 38 18/04/18

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598: 138792

140 - ***IDENTIFY AS PER IAW MPP-120***

DAS 21 APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 Ea (1 ea)	90-Start up Operation	502432
646.9811	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	502257
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	5024234
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	5022543
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	5020604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	1	8	0
	646.9811	1	14	0
	MS21042L08	3	2,804	0
	MS27039-08-19	3	2,024	0
	NAS1149FN832P	6	3,528	0

502434

Part Specifications

Specifications could not be found.



Container No: S060187



Part: 646.9601

Job No: 171169

Serial No/Batch: S060187

Revision:

Inspector:

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Date: 04/12/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002434	S060182	646.9701	Cutter Sub Assembly	s057437	CCK007	1
002434	S060179	646.9811	Upper Deflector	s022577	CCK011	1
002434	S060174	MS21042L08	Nut	s044234	ST303	3
002434	S060173	MS27039-08-19	Screw	s027543	ST277	3
002434	S060171	NAS1149FN832P	Washer	s020604	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/12/18 7:46 AM dart.quirion.sonia